



Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	2933	A	457X457 C/O Concrete Infill Cover Class B	Ductile Iron 500 - 7	1	25.6 kg
2	2701	A	457 mm LH Side Bar Class B	Ductile Iron 500 - 7	1	3.3 kg
3	2700	A	457 mm RH Side Bar Class B	Ductile Iron 500 - 7	1	3.3 kg
4	2795	A	457 mm Draw Cut Bar Class B	Ductile Iron 500 - 7	1	3.6 kg
5	2794	A	457 mm Under Cut Bar Class B	Ductile Iron 500 - 7	1	3.4 kg
6	2856	A	M10 Washer	Nylon, general purpose	2	0.0 kg
7	2858	A	M10x35 Socket Head Cap Bolt	Stainless Steel, 304	2	0.1 kg
8	2855	A	M10 Washer	Stainless Steel, 304	2	0.0 kg
9	2854	A	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
A	03-09-09	INITIAL RELEASE.		F.M.	S.S.

**UNLESS OTHERWISE STATED**  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE:	TITLE:
			GM301C44B	457x457 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS B
			SCALE:	N.T.S.
			FORMAT:	A3
			SHEET:	1 of 1

DRG. No:	MASS:	REV:
2934	39.3 kg	A